

IN THE CLAIMS:

Claims 1-2 (Previously Canceled)

3. (Previously Withdrawn) A method of producing a shaped sheet provided with a releasable resin layer having a transfer pattern formed of an irregular shape on one side of a substrate sheet to form a resin coating having an irregular shape by casting from a reactive or thermoplastic resin solution or thermally molten composition, the method comprising forming a releasing sheet in which the releasable resin layer of the substrate sheet has a fine irregular surface with an arithmetic average roughness Ra of 2.0 to 0.3 μm and then performing embossing processing so as to form an irregular shape on the releasable resin layer such that a flat portion of the transfer pattern is formed of a fine irregular surface having an arithmetic average roughness Ra of 30.0 to 1.5 μm .

4. (Previously Amended) A shaped sheet for forming a resin coating having a convex-concave pattern, the shaped sheet comprising a substrate sheet and a releasable resin layer formed on one side of the substrate sheet, wherein said releasable resin layer has a convex-concave transfer pattern corresponding to the shape to be formed by casting from a solution of a reactive or thermoplastic resin or a thermally molten composition and a top portion and a bottom portion of the convex-concave pattern are flat in a cross sectional shape thereof with a fine irregular surface having an arithmetic average roughness Ra of 1.5 to 30.0 μm .

5. (Previously presented) A shaped sheet according to claim 4, wherein the maximum height Ry of the convex-concave transfer pattern of the releasable resin layer being 10.0 to 100.0 μm .